

Evaluation of Xe and Sn droplets as LPP targets

Takashi Suganuma, Takayuki Yabu, Masaki Nakano, Hiroshi Someya, Yoshifumi Ueno, Soumagne Georg, Tamotsu Abe, Hiroshi Komori, Akira Sumitani and Akira Endo

EUVA / Extreme Ultraviolet Lithography System Development Association
Hiratsuka Research and Development Center, 1200 Manda, Hiratsuka, 254-8567 Japan
t.suganuma@euva.or.jp

Abstract

Characteristics and behavior of Xe and Sn droplets under Nd:YAG and CO₂ laser irradiation are reported. Especially, the initial explosion process is quite different between Xe and Sn at the two different wavelengths. The application of the droplet target is discussed for a LPP EUV source with respect to CE and debris characteristics.

§ Requirement as LPP targets

1. High Velocity, Stability, Frequency
2. Reduce amount of target material

→ **Droplet target**

3. High Conversion Efficiency for EUV

§ Droplet Technology

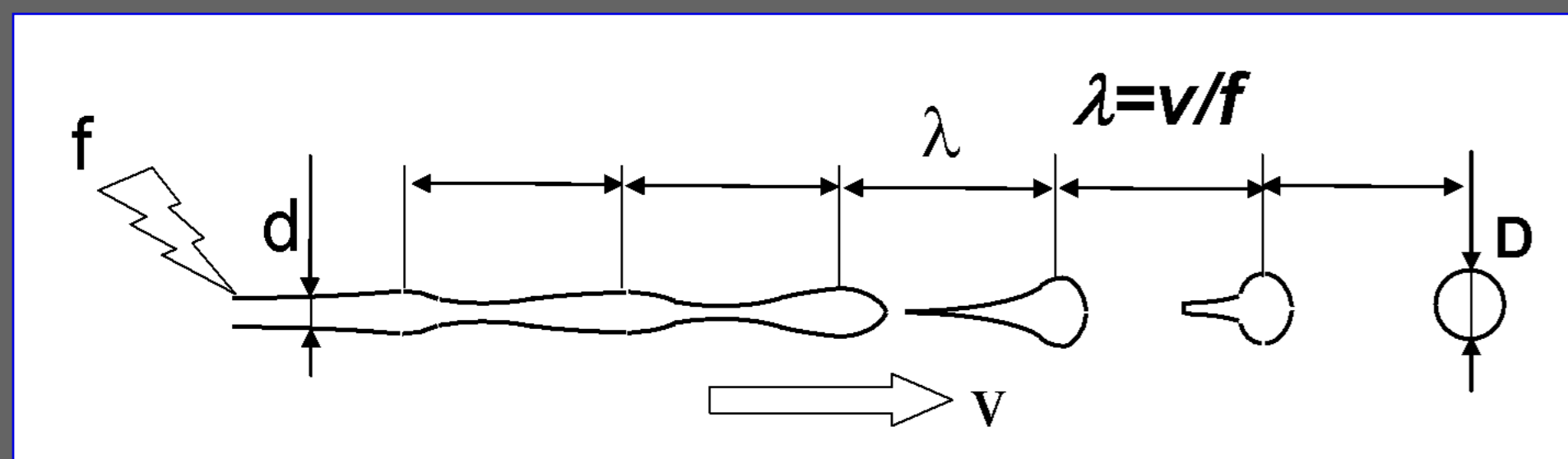
Continuous Jet Method [Rayleigh's Theory]
- Uniform droplets generation from continuous jet

Surface Position : r

$$r = (d/2) + \alpha e^{qz} \cos(2\pi x/\lambda)$$

$$q_{max} = 0.97 \sqrt{(\sigma / \rho d^3)} @ \lambda/d=4.51$$

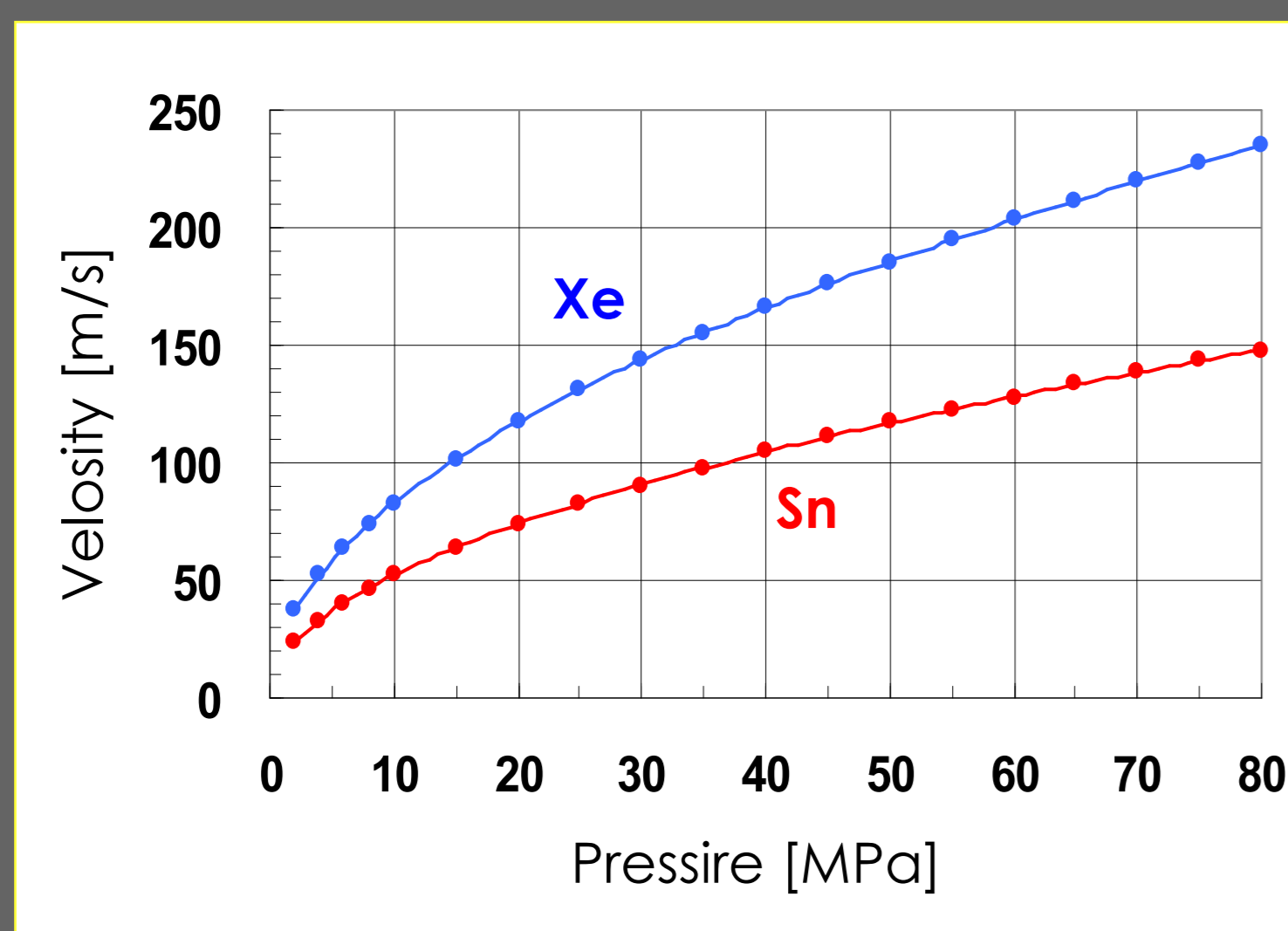
d : Jet dia.
σ : Surface Tension
α : Initial Disturbance
q : Growth rate
ρ : Density
f : Frequency



Bernoulli's theorem

$$v = \sqrt{\frac{2\Delta P}{\rho}}$$

v : Velocity
p : Pressure
ρ : Density

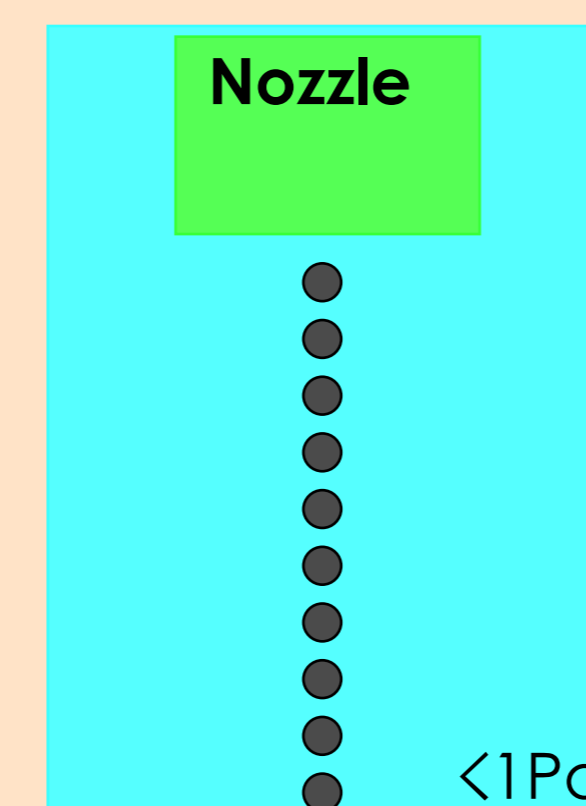


Sn require a higher pressure than Xe for same velocity, but uniform droplet generation is easier ($q_{Sn} > q_{Xe}$).

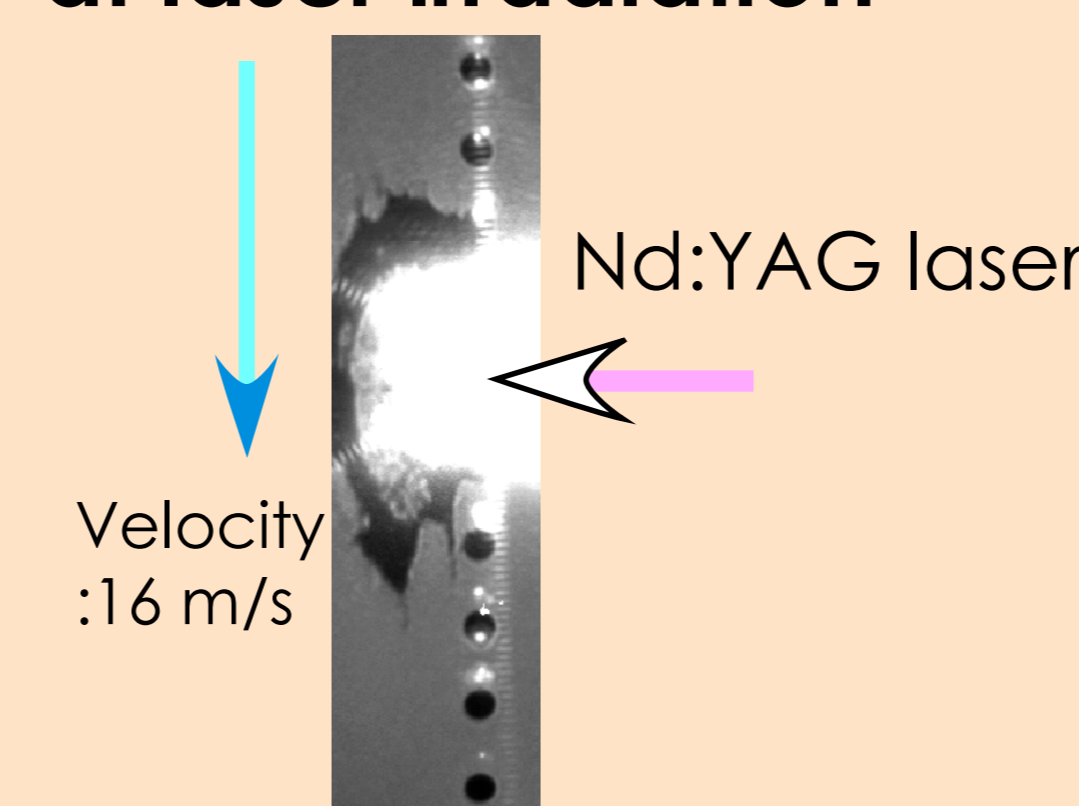
Sn Target

§ Characteristics of droplet

Nozzle Dia. :70 μm
Droplet Dia. :130 μm
Spacing :290 μm
Sn Pres. :18 MPa
Velocity :70 m/s
Stability: σ =18 %

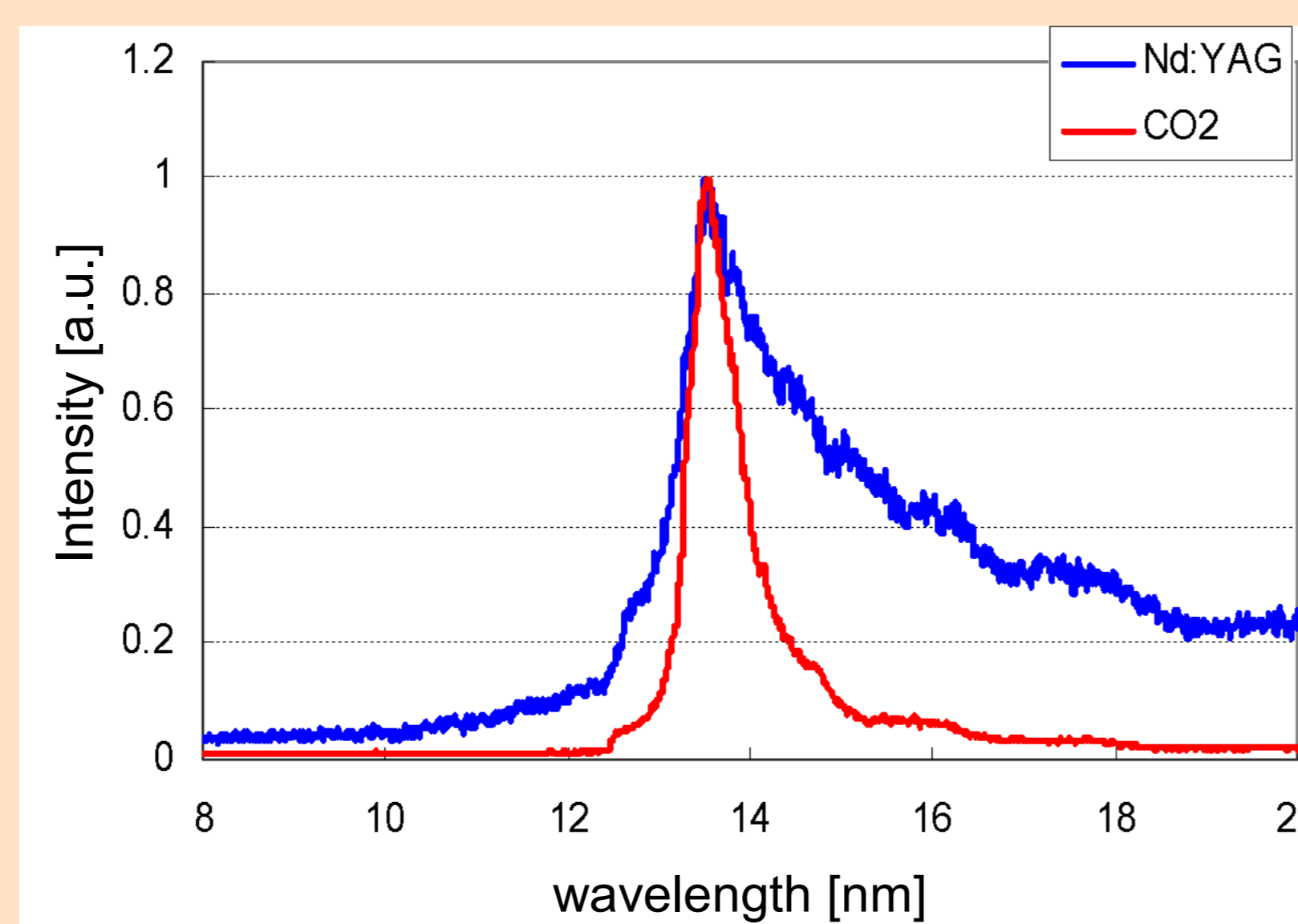


§ Droplet behavior at laser irradiation



Debris : **splashing liquid drop**
Liquid Sn is blown away without vaporization.

§ EUV emission (plate)



Conversion Efficiency is
2% with Nd:YAG laser
4% with CO₂ laser
※ target is Sn plate not droplet

Sn plasma emission has a 13.5nm peak with Nd:YAG and CO₂ laser.
Narrow band spectrum with CO₂ laser compared to Nd:YAG laser.

Conclusion

§ Sn droplet target

- Not differential pumping system required
- Good position stability
- Debris is splashing liquid drop
- **C.E. is 2% with CO₂ laser**
in order to obtain higher C.E. as plate target by optimized droplet size and laser intensity

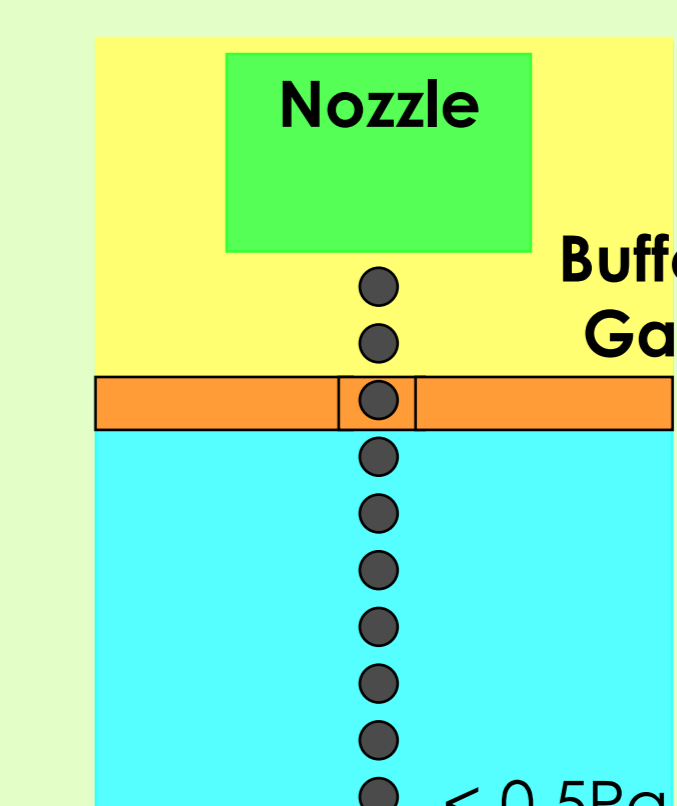
Sn Plate target

- High C.E. ~2% (Nd:YAG laser) , ~4% (CO₂ laser)

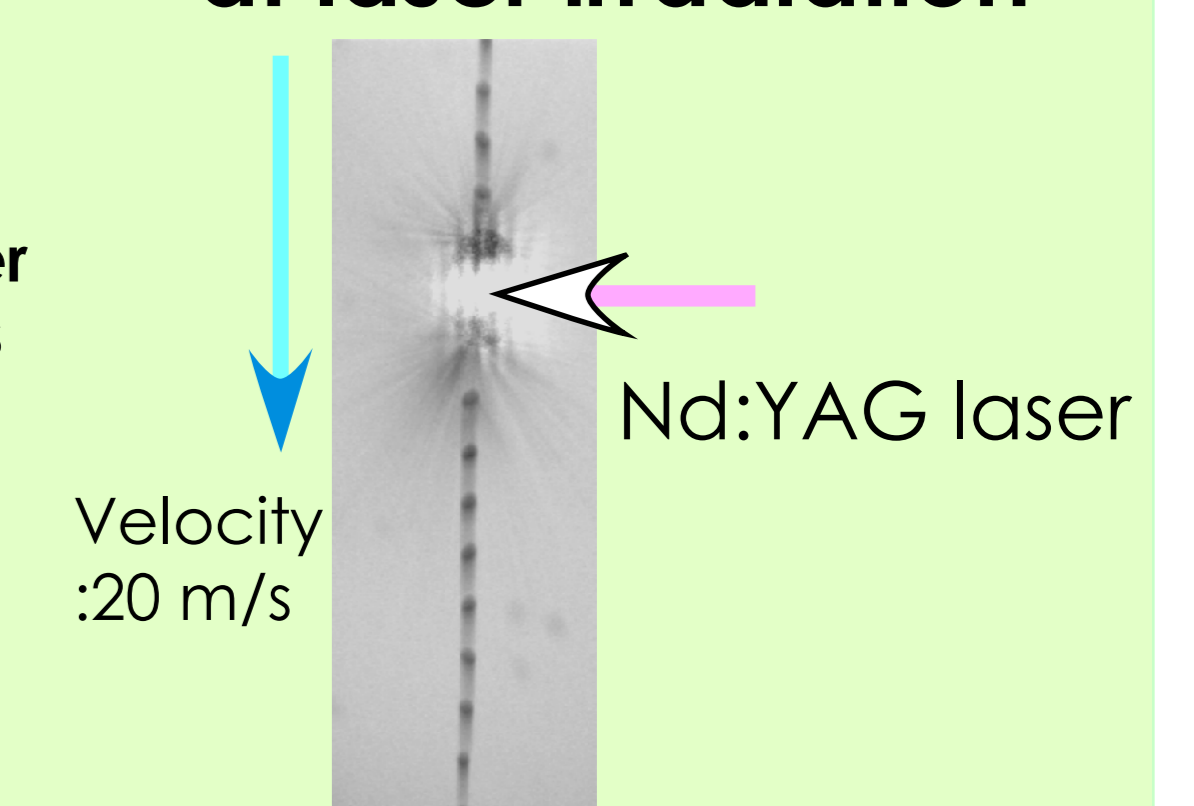
Xe Target

§ Characteristics of droplet

Nozzle Dia. :30 μm
Droplet Dia. :56 μm
Spacing :130 μm
Xe Pres. :15 MPa
Velocity :100 m/s
Stability: σ =35 %
Buffer Pres. 25kPa

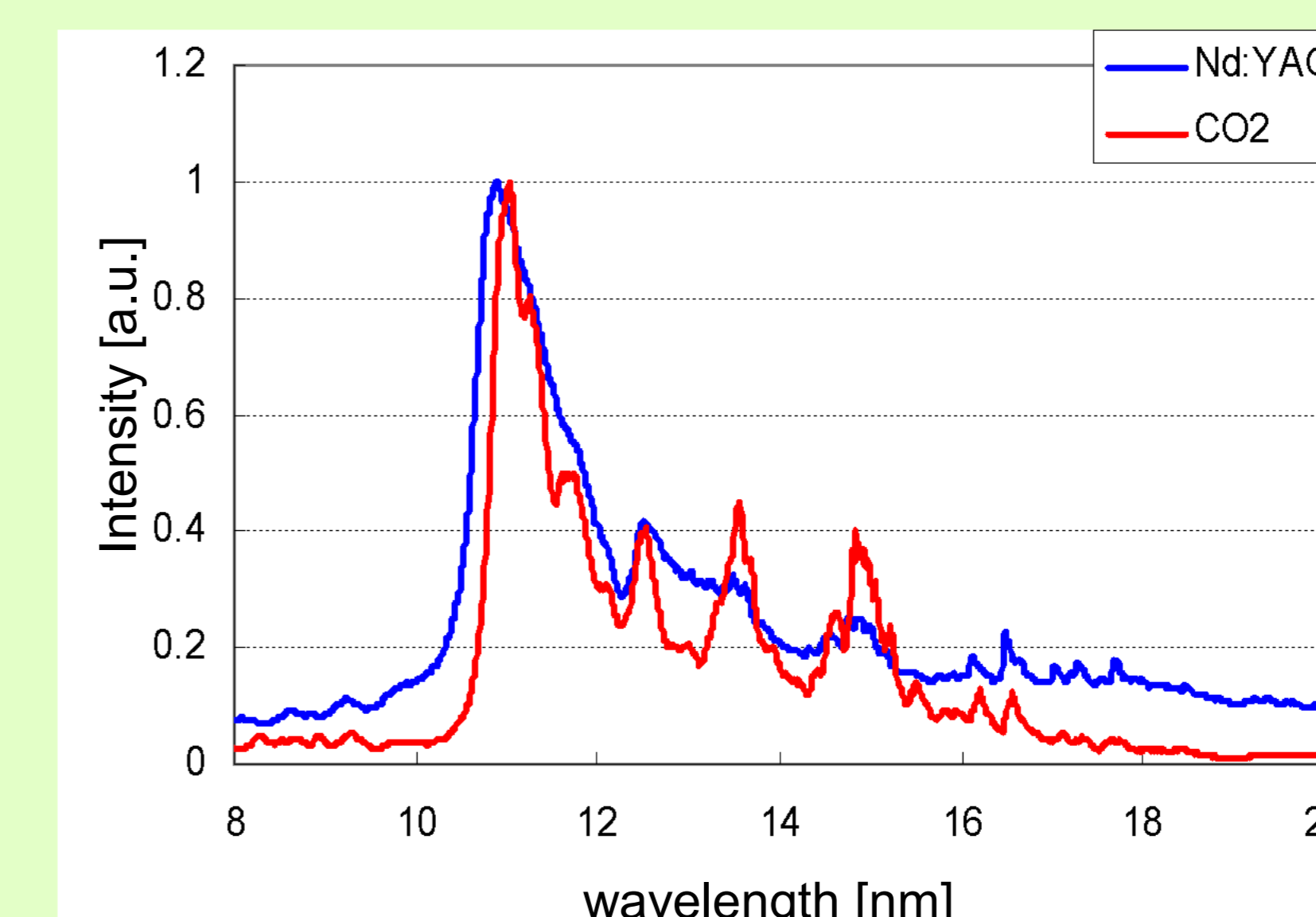


§ Droplet behavior at laser irradiation



Debris : **expanding neutral gas**
Liquid Xe changes direct vaporization.

§ EUV emission



Conversion Efficiency is
0.4% with Nd:YAG laser
0.35% with CO₂ laser with Pre-pulse

Xe plasma emission has a 11nm peak with Nd:YAG and CO₂ laser.
CO₂ laser produced plasma is like GDPP (Gas Discharge Produced Plasma) emission.

§ Xe droplet target

- Differential pumping system required
- Higher speed at same pressure
- Debris is expanding neutral gas
- Low C.E. ~0.4% (Nd:YAG laser)
~0.35% (CO₂ laser with pre-pulse)